

Extra High Performance - DrillS Double Margin - 3XD





AITiNX Coated

Double Margin, Solid Carbide, Coolant Fed, 142° Point, 3X Dia., 30° Helix 📚 (.2210-.3281)

			SU Heil		10=.3261)	
Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiNX Coated Part #
#2	.2210	1.102	.787	2.598	1/4	<u>RDX3239</u>
5.70MM	.2244	28	20	66	6.0	RDX3240
5.80MM	.2283	28	20	66	6.0	RDX3241
5.90MM	.2323	28	20	66	6.0	RDX3242
15/64	.2344	1.102	.787	2.598	1/4	RDX3243
6.00MM	.2362	28	20	66	6.0	RDX3244
6.10MM	.2402	34	24	79	8.0	<u>RDX3245</u>
С	.2420	1.339	.945	3.110	1/4	RDX3246
6.20MM	.2441	34	24	79	8.0	<u>RDX3247</u>
D	.2460	1.339	.945	3.110	1/4	RDX3248
6.30MM	.2480	34	24	79	8.0	<u>RDX3249</u>
1/4	.2500	1.339	.945	3.110	1/4	<u>RDX3250</u>
6.40MM	.2520	34	24	79	8.0	<u>RDX3251</u>
6.50MM	.2559	34	24	79	8.0	<u>RDX3252</u>
F	.2570	1.339	.945	3.110	5/16	<u>RDX3253</u>
6.60MM	.2598	34	24	79	8.0	RDX3254
G	.2610	1.339	.945	3.110	5/16	<u>RDX3255</u>
6.70MM	.2638	34	24	79	8.0	RDX3256
17/64	.2656	1.339	.945	3.110	5/16	<u>RDX3257</u>
6.80MM	.2677	34	24	79	8.0	RDX3258
6.90MM	.2717	34	24	79	8.0	RDX3259
7.00MM	.2756	34	24	79	8.0	RDX3260
7.10MM	.2795	41	29	79	8.0	<u>RDX3261</u>
9/32	.2812	1.614	1.142	3.110	5/16	RDX3262
7.20MM	.2835	41	29	79	8.0	RDX3263
7.30MM	.2874	41	29	79	8.0	RDX3264
7.40MM	.2913	41	29	79	8.0	RDX3265
7.50MM	.2953	41	29	79	8.0	RDX3266
19/64	.2969	1.614	1.142	3.110	5/16	<u>RDX3267</u>
7.60MM	.2992	41	29	79	8.0	RDX3268
7.70MM	.3031	41	29	79	8.0	<u>RDX3269</u>
7.80MM	.3071	41	29	79	8.0	<u>RDX3270</u>
7.90MM	.3110	41	29	79	8.0	<u>RDX3271</u>
5/16	.3125	1.614	1.142	3.110	5/16	<u>RDX3272</u>
8.00MM	.3150	41	29	79	8.0	<u>RDX3273</u>
8.10MM	.3189	47	35	89	10.0	<u>RDX3274</u>
8.20MM	.3228	47	35	89	10.0	<u>RDX3275</u>
8.30MM	.3268	47	35	89	10.0	<u>RDX3276</u>
21/64	.3281	1.850	1.378	3.504	3/8	<u>RDX3277</u>



For detailed tolerance information, see page 329.